USACH OD GRINDING SYSTEMS

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USACH A KELLENBERGER COMPANY

300 OD-L



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USACH od grinding systems





Turret Fully programmable multi-spindle turret



Simultaneous Grinding Grinding of multiple diameters and faces using 2 opposing wheelheads



Automation Production grinding system including part probing system, in-process gaging, 7 axes overhead robot and part conveyors



Self-Centering Steady Rests



Swing Capacity up to 1180mm (46.5")



CNC Tailstock



Two Synchronized Workheads

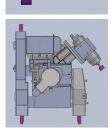
MACHINE CONSTRUCTION

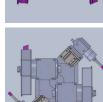
SINGLE WHEELHEAD, TURRET CONFIGURATIONS **AND SPECIAL SOLUTIONS**

Whether the solution requires a single wheelhead, multiple wheelheads (OD and ID) on a turret or simultaneous grinding, we have the solution.

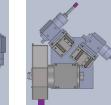
CONTROL SYSTEM Siemens or Fanuc

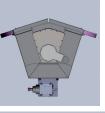
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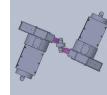


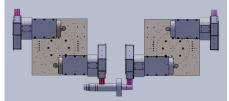


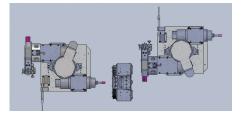












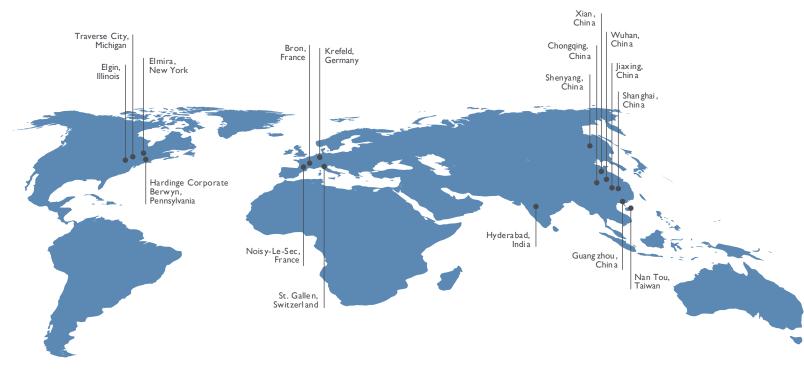
USACH OPEN ARCHITECTURE System programming software

USACH 200 T4 Open Architecture System (Conversational) File Edit Options Tools Database Axis Message Program System	Setting PMC Con	versational
Programming Main Menu	īde	
Dessing Finding Miscellaneous Miscellaneous	Program Data Image >> Tool 4A. Traverse Plunge Diameter >> Diameter 4.002 Interrupt >> Optional Image >> Tool 4A. Image >> Tool 4A.	
Download To CNC View ISO Code File Read File Write	1965, 1966, Download File Upload File Dia	se
Operator Panel E Stat Retract Manual DryRun W/H Cool Stop Reset Auto DptStop Sp Cool	Dress Cool PB Dress T 1 T 3 Cool Off GapElim T 2 T 4	C Clamp

TECHNICAL DETAILS

	150 OD-L	200 OD-L	300 OD-L	500 OD-L
Max workpiece	907kg	1,588kg	I,588kg	I,588kg
weight	(2,000 lbs.)	(3,500 lbs.)	(3,500 lbs.)	(3,500 lbs.)
Distance between centers	1200mm	2000mm	3500mm	5000mm
	(47'')	(80'')	(138'')	(200'')
Max swing diameter	660mm	1066mm	1180mm	1180mm
	(26'')	(42'')	(46.5'')	(46.5''
Max grinding	760mm	760mm	760mm	760mm
wheel diameter	(30'')	(30'')	(30'')	(30'')

HARDINGE WORLDWIDE





Hardinge is a leading international provider of advanced metal-cutting solutions. We provide a full spectrum of highly reliable CNC turning, milling, and grinding machines as well as technologically advanced workholding accessories.

The diverse products we offer enable us to support a variety of market applications in industries including aerospace, agricultural, automotive, construction, consumer products, defense, energy, medical, technology, transportation and more.

We've developed a strong global presence with manufacturing operations in North America, Europe, and Asia. Hardinge applies its engineering and applications expertise to provide your company with the right machine tool solution and support every time.

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